

Date: Friday, 18/04/2008 1:45:38 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING LUG
Job Number : 38691	
Estimate Number : 13267	
P.O. Number :	Part Number : D37071
This Issue : 18/04/2008 S.O. No. :	Drawing Number : UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : 1 / Type : MACHINED PARTS	Drawing Revision : U/R 080408
Previous Run :	Material :
Written By : <i>J. Menard</i>	Due Date : 25/04/2008 Qty: 3 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 08-04-16 JLM Verified By:EC	

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE



Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRLNB1250X2500	Delrin Bar 1.250"X 2.500"
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Comment: Qty.: 0.2363 Ft(s)/Unit Total : 0.7088 Ft(s)
 Delrin Bar 1.250"X 2.500"
 BATCH: M107 758

J. Menard 08-06-05 (3)

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blank 2.700" long

J. Menard 08-06-05 (3)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1 HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA737 Rev. *A* & Dwg D3707 Rev. *A*

2-Deburr per dwg D3707 and countersink .5625" ON DRILL PRESS

J. Menard 08-06-05 (3)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J. Menard 08-06-05 (3)

5.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

ENGINEERING
 APPROVAL

J. Menard 08-06-05 (3)

J. Menard 08-06-05 (3)

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Drawing Name: MOUNTING LUG

Job Number: 38691

Part Number: D37071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



NA

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.06.05 Re-type
N/A

Job Completion



POSITIVE RECALL

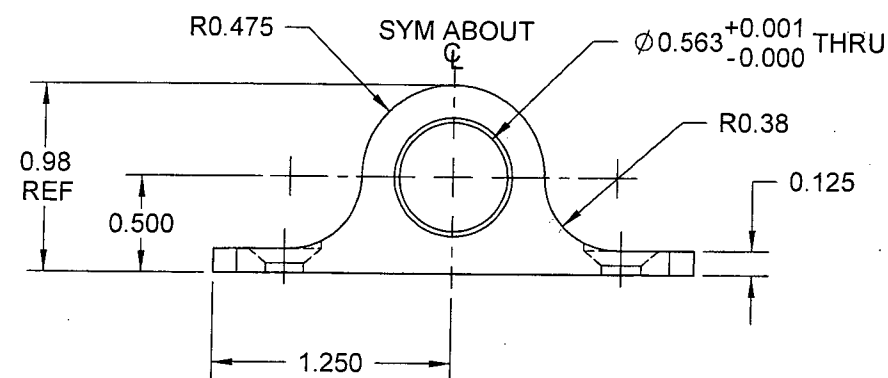
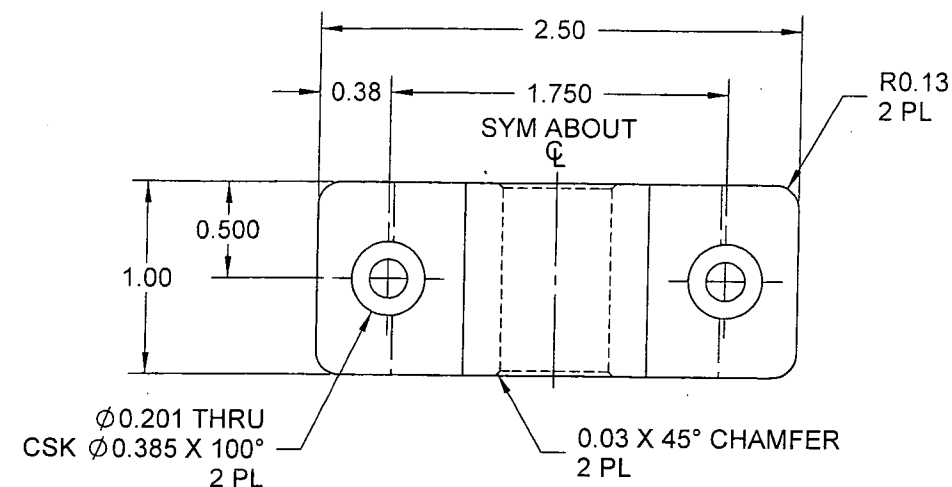
EFFECTIVE 08-04-18

AUTH

RELEASED

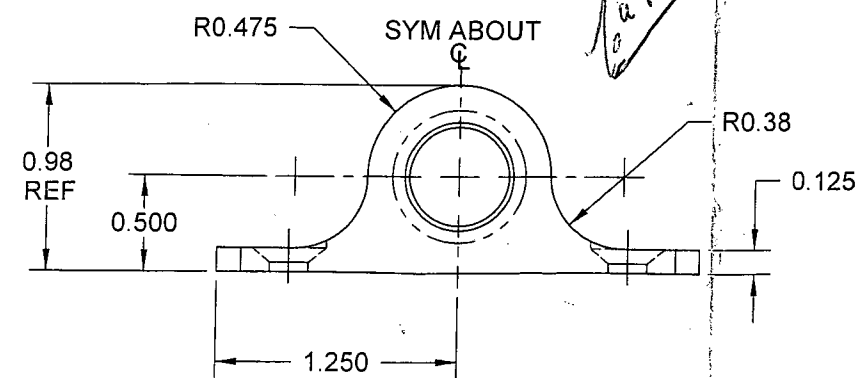
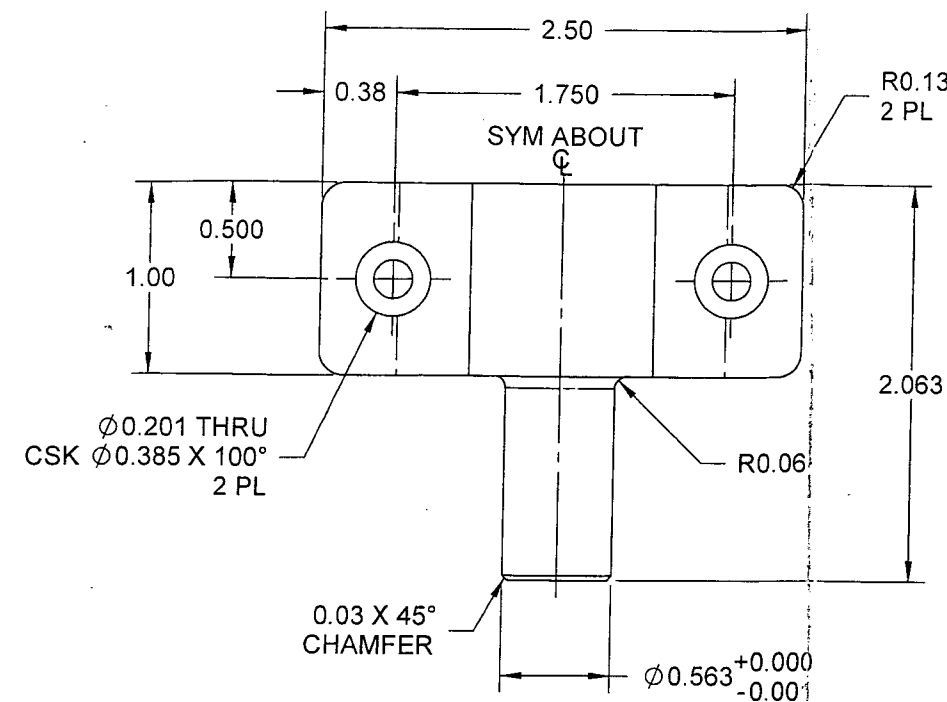
DATE

Change To 00224A
mf 08-06-13





D3707-1 MOUNTING LUG

1.250 x 2.500
x 2.500" Long



D3707-3 MOUNTING LUG

PRELIMINARY ISSUE
100.04.08 ECW/H172P

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3707	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
DATE	08.04.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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PROTOTYPE



Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MDLRINB1250X2500

Delrin Bar 1.250"X 2.500"



Comment: Qty.: 0.2363 Ft(s)/Unit Total: 0.7088 Ft(s)

Delrin Bar 1.250"X 2.500"

BATCH: M107 758

Sakie
P10: 6135

2.0

BAND SAW

BAND SAW



Comment: BAND SAW

Cut blank 2.700" long

3.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

HAAS CNC VERTICAL MACHINING #1

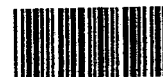
1- Mill as per Folio FA737 Rev: _____ & Dwg D3707 Rev: _____

2-Deburr per dwg D3707 and countersink .5625" ON DRILL PRESS

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

Receiving Report

Date: 8/4/16
 Supplier: SABIC

Batch No: 1107708
 Dart P/O: 6135

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection Doublet N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date: 08/04/17
 Received/Costing: 2087643
 Initial: CS

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

 *** IF YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES ***
 *** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL ***
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 ***

 *

RECEIVED APR 21 2008

PLEASE Remit To: SABIC Polymersshapes 9150 Airport Road Brampton ON L6S 6G1

Phn : (613)745-7043 Fax : (613)745-4291

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

SABIC
Innovative
Plastics™

سابك
sabic

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: APRIL 14, 2008

YOUR PURCHASE ORDER: PO00006135

OUR SHIPPER NO: 081901

SABIC POLYMERSHAPES LINE ITEM # 003

QUANTITY: 2 PIECES

DESCRIPTION: ACETRON GP ROD - BLACK - 1.250 X 2.5" X 24"

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291